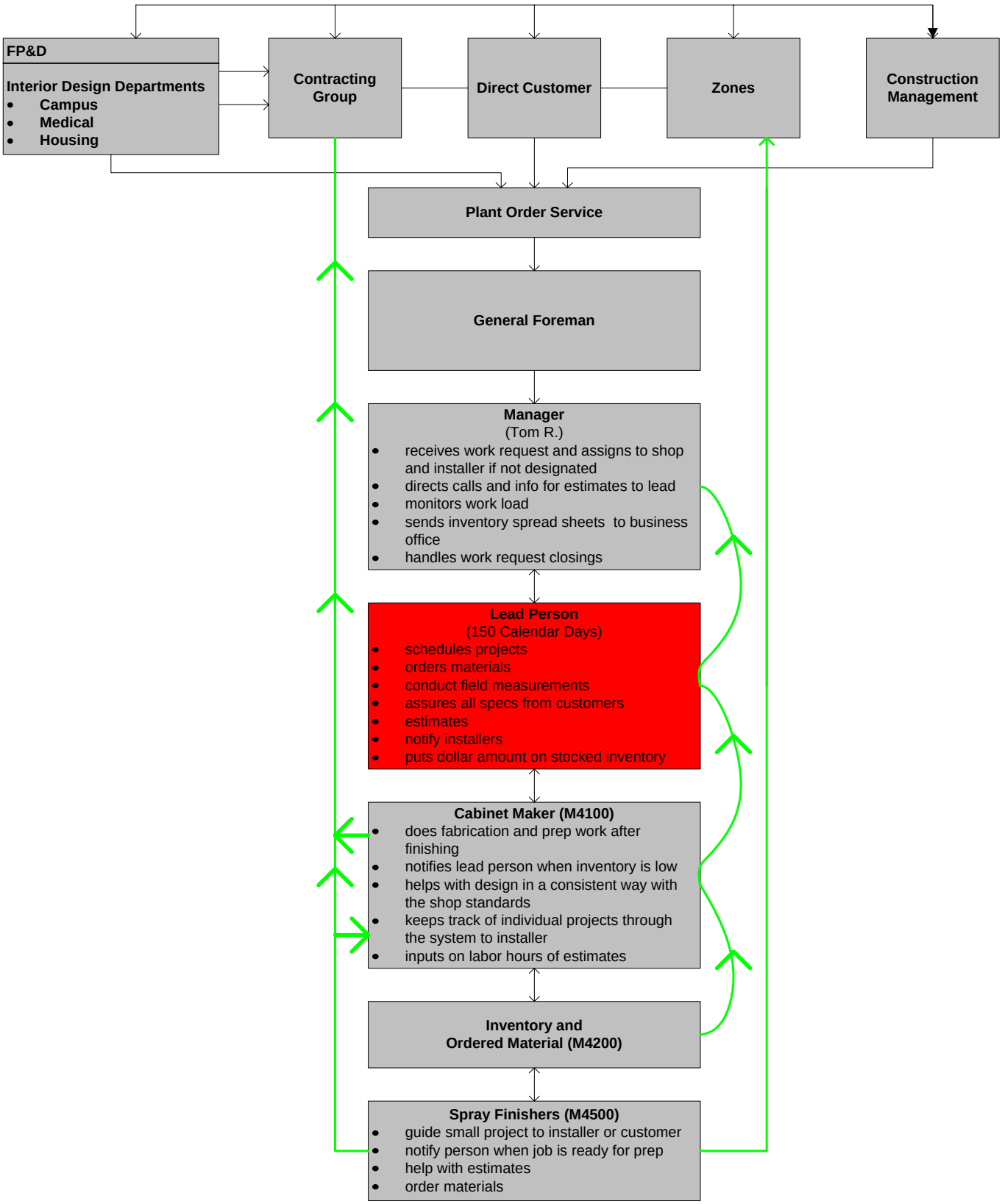Adapting to Change Through Work Flow Processes on Millwork Projects